

Type <b>Coffee Vending Machine</b>	Model <b>9100</b>	T.I. NO <b>04 - 2017</b>		
Serial Number <b>71412560</b>	Subject <b>NEW DOSING PIPE FOR POWDER CONTAINER</b>	ISSUED FOR (X)	Action Information	X

## Reason

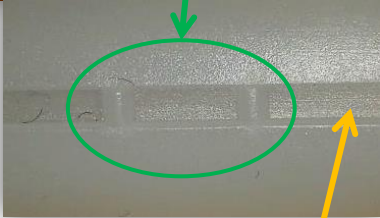
The goal of the new **dosing pipes** for powder containers it's to facilitate the extraction or movement of the pipe, during the canister refill.

## Modifications

The **new** dosing pipes differ from the **pre-modification** dosing pipes for the introduction of two stroke stops.

**New dosing pipe**

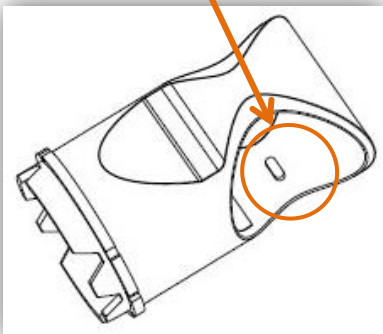
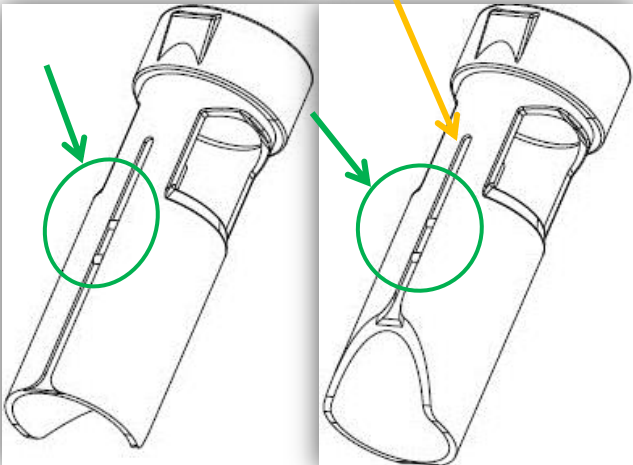
**Pre-modification dosing pipe**



**Modification:**  
*Two stops* have been added along the two tracks.  
 The two stops work with the stops of the **spout**

**Track**

**Spout stop**



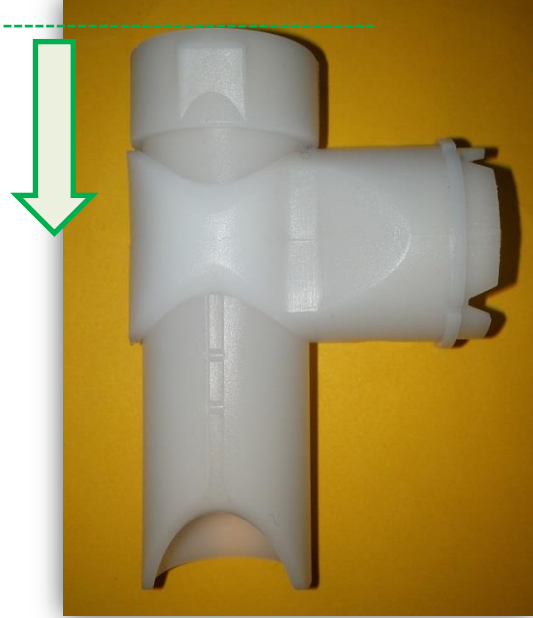
**Spout** (not modified) for dosing pipe  
 The spare code is not changed: **39762200**

# TECHNICAL INFORMATION JDE

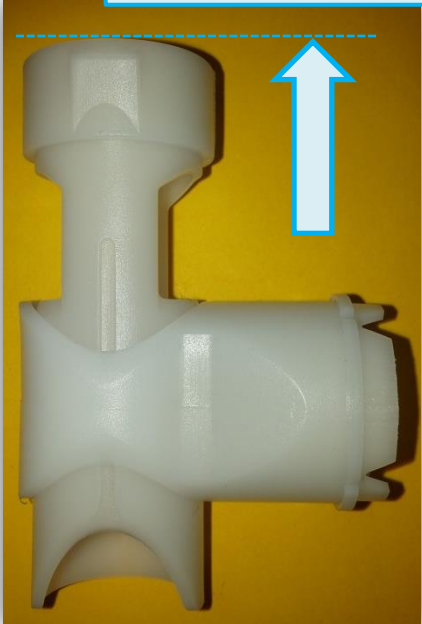


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Dosing pipe in **low position**  
Delivery of the powder *allowed*



Dosing pipe in **high position**  
Delivery of the powder *not allowed*



In this position the **stops**, added along the two tracks, avoid any accidental removal of the **dosing pipe** from the **spout**

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➤ Below the **codes** affected by the modification:

**New dosing pipe** minimum reduction

Spare code: **261229**

**Pre-modif. dosing pipe** minimum reduction

Spare code: **39587400**

**New dosing pipe** medium reduction

Spare code: **261230**

**Pre-modif. dosing pipe** medium reduction

Spare code: **39762900**

**New dosing pipe** maximum reduction

Spare code: **261231**

**Pre-modif. dosing pipe** maximum reduction

Spare code: **259793**

**New dosing pipe** no reduction

Spare code: **261232**

**Pre-modification dosing pipe** no reduction

Spare code: **39591600**

**Dosing pipe for *tea-brewer***

The spare code is not changed: **260542**

➤ **Machines concerned by this modifications from S/N:** **71412560**

## Exchangeability

The **new dosing pipes** can be installed in the machines prior to the SN above.

The **new dosing pipes** replace the **pre-modification dosing pipe** in the container assemblies.

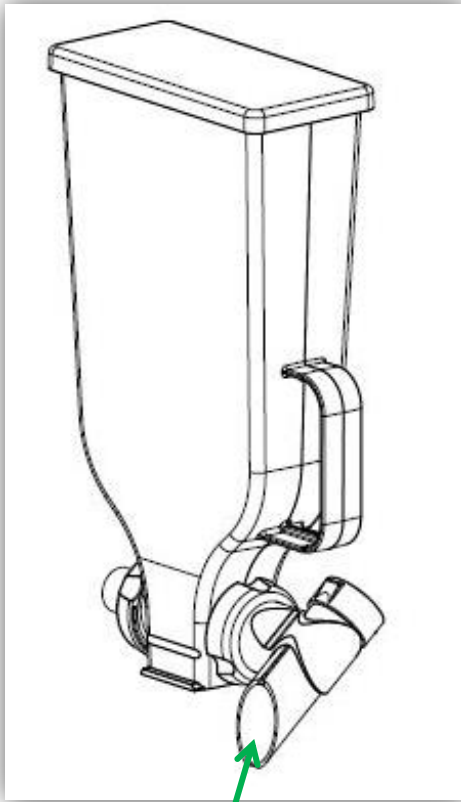
**Note** for the "*1,5 L container assemblies*" the **new dosing pipe** replaces the **pre-modification dosing pipe** + **plastic rivet** (see the next page).

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*New solution 1,5 L container assembly :*

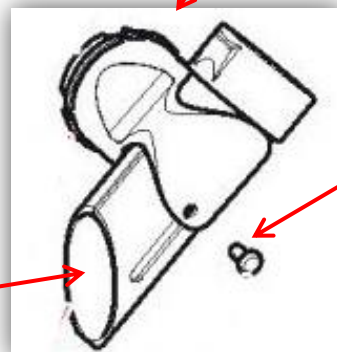
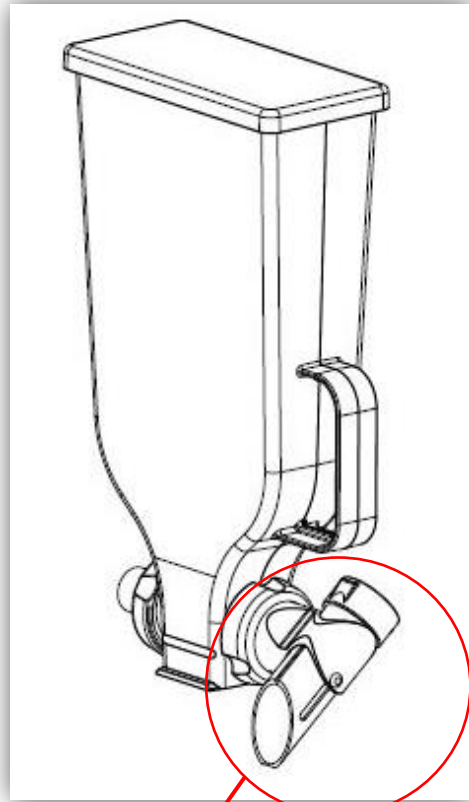
the **plastic rivet**, used to remove (or assemble) the *pre-modification* dosing pipe from (with) the **spout**, has been removed.

*1,5 L container assembly with the **new** dosing pipe*



**New dosing pipe** maximum reduction  
Spare code: **261231**

*1,5 L container assembly with the **pre-modification** dosing pipe*



**Plastic rivet**

**Pre-modif. dosing pipe** maximum reduction  
Spare code: **259793**