

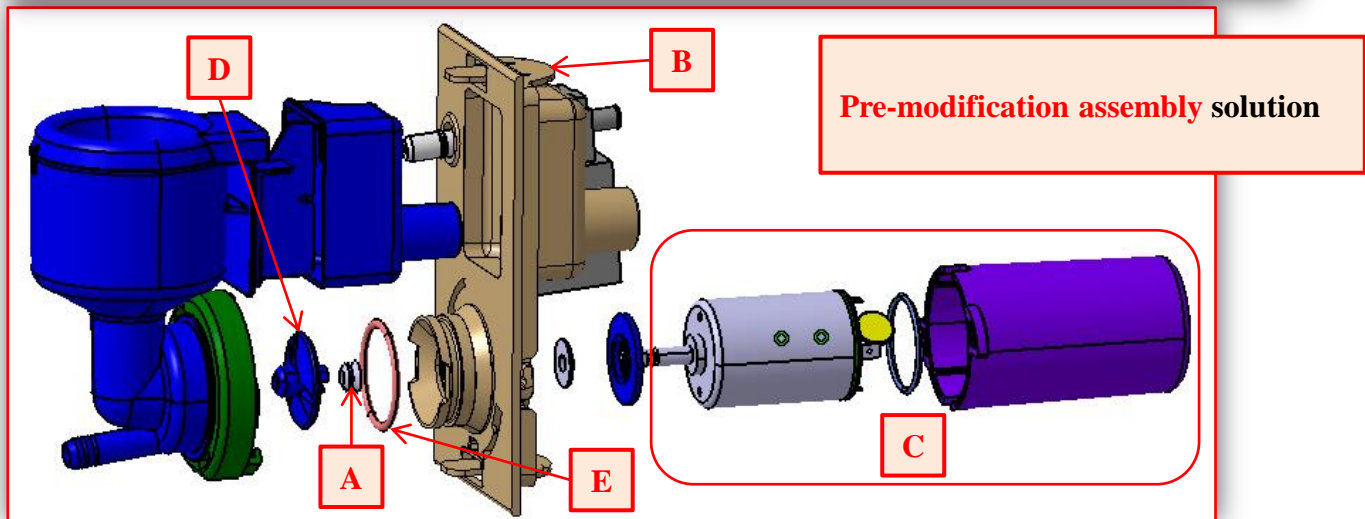
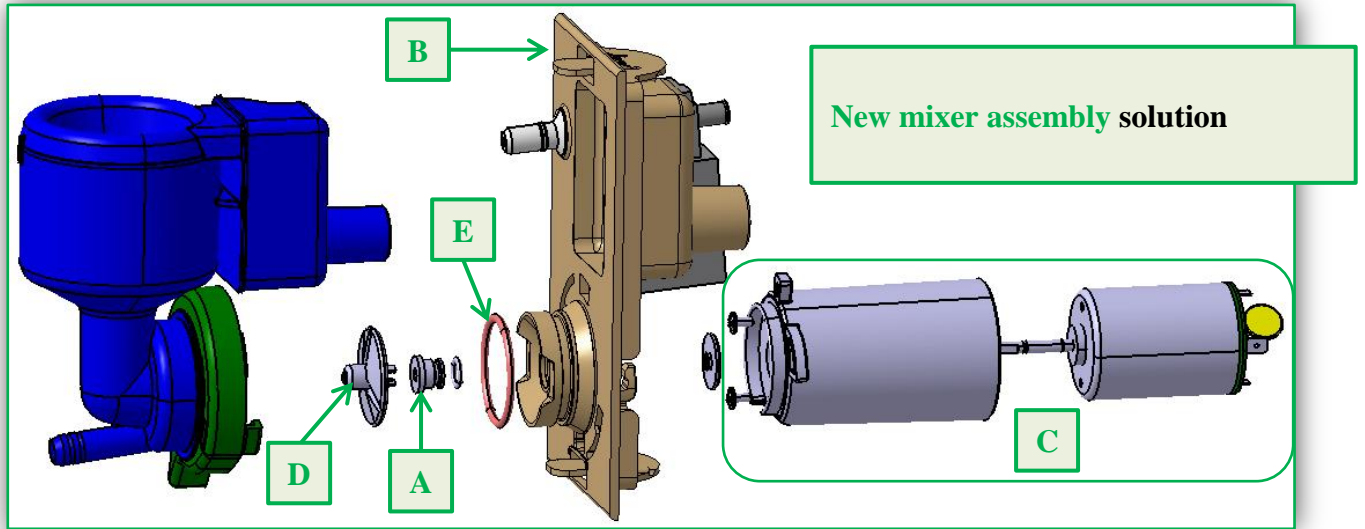
Type Coffee Vending Machine	Model 9100 IN	T.I. NO 06 - 2017	
Serial Number 72412398	Subject NEW MIXER ASSEMBLY	ISSUED	Action
		FOR (X)	Information X

REASON:

Be informed that with the aim to improve our equipment, a **new Mixer Assembly** has been introduced. It guarantees a better watertight seal, that avoids any motor mixer breakage due to any possible leakage. Moreover the removal and the replacement of the *mixer funnel* is now easier.

MODIFICATIONS:

1. **V-Ring (A)** replaced by **bush-seal (A)** – see below and next page.
2. **Flange + forced brass bush (B)** replaced by **new flange (B)** (see next page).
3. **Assembly (C) mixer whisk + casing + O-R** replaced by **new Assembly mixer whisk + casing (C)**
4. **Mixer fan (whisk shaft D. 6 mm) (D)** replaced by **new mixer fan (whisk shaft D. 4 mm) (D)**
5. **O-Ring seal for mixer-flange (E)** replaced by **new seal (E)**.



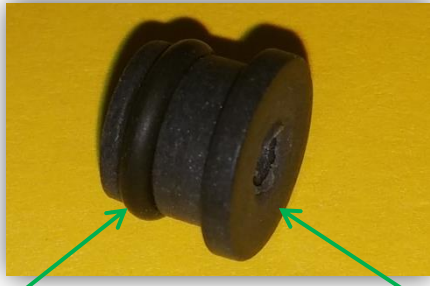
TECHNICAL INFORMATION JDE



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1.

New solution: bush seal + gasket OR



Spare code: **099880**

Spare code: **097917**

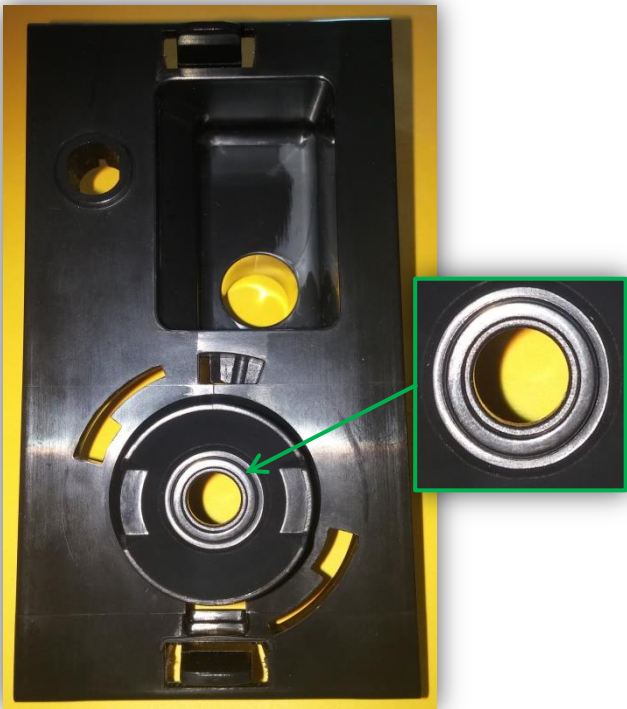
Pre-modification solution: V-Ring



Spare code: **259612**

2.

**New solution:
Flange without bush**



Spare code: **260793**

**Pre-modification solution:
Flange + bush assembly**



Spare code: **256075**

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3.

New solution

Assembly: *mixer whisk + casing*



Mixer whisk bush
Spare: **260792**

New mixer whisk
(shaft D.4 mm)
Spare : **260795**



New mixer whisk casing
Spare: **260794**



Crown and sprocket added to improve the fixing to the Flange

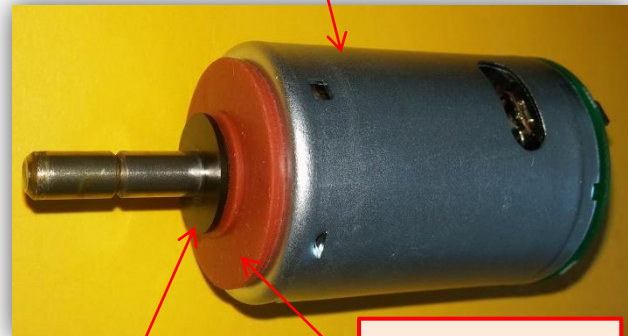
Pre-modification solution

Assembly: *mixer whisk + casing + O-R*



O-Ring blue
Spare: **39400642**

Mixer whisk (shaft D. 6 mm)
Spare code: **41534900**



Mixer whisk bush
Spare: **39733800**

Whisk seal
Spare: **39594500**

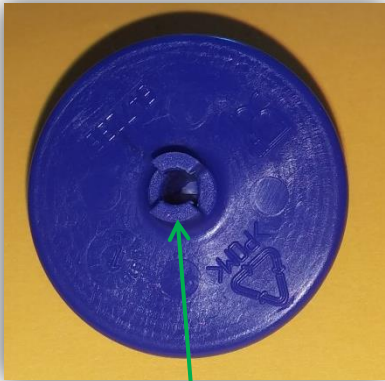
Mixer whisk casing
Spare: **39590300**



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4.

New mixer fan
Spare code: **260109**



Whisk shaft D. **4 mm**

Pre-modification mixer fan
Spare code: **39590002**



Whisk shaft D. **6 mm**

5.

New mixer seal
Spare code: **261256**



Pre-modification: O-Ring
Spare code: **0V0776**



Thanks to the **new seal** the removal and the replacement of the mixer funnel is now easier.

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Machines concerned by modification from S/N 72412398

EXCHANGEABILITY:

Important note: the **new mixer assembly** can not be used for machines previous to serial number above.

➤ Below the **codes** affected by the modification:

New solution: bush seal

Spare code: **097917**

New solution: O-Ring

Spare code: **099880**

Pre-modif. solution: V-Ring

Spare code: **259612**

New mixer Flange

Spare code: **260793**

Pre-modification Flange + bush

Spare code: **256075**

New mixer whisk

Spare code: **260795**

Pre-modification mixer whisk

Spare code: **41534900**

New mixer whisk casing

Spare code: **260794**

Pre-modification mixer whisk casing

Spare code: **39590300**

New mixer whisk bush

Spare code: **260792**

Pre-modification mixer whisk bush

Spare code: **39733800**

Pre-modification mixer whisk seal

Spare code: **39594500**

New mixer fan

Spare code: **260109**

Pre-modification whisk O-Ring

Spare code: **39400642**

Pre-modification mixer fan

Spare code: **39590002**

New mixer seal

Spare code: **261256**

Pre-modification mixer seal

Spare code: **0V0766**