

Type <b>Coffee Vending Machine</b>	Model <b>9200 CV – 9100 IN</b>	N° T.I. <b>09 - 2018</b>
Serial Number <b>See page 2/2</b>	Subject <b>CHANGE of HEATING ELEMENT ASSEMBLY SEQUENCE</b>	ISSUED FOR (X)
		Action Information <b>X</b>

**REASON:**

The dry boil protection is failing after a short time in operation.

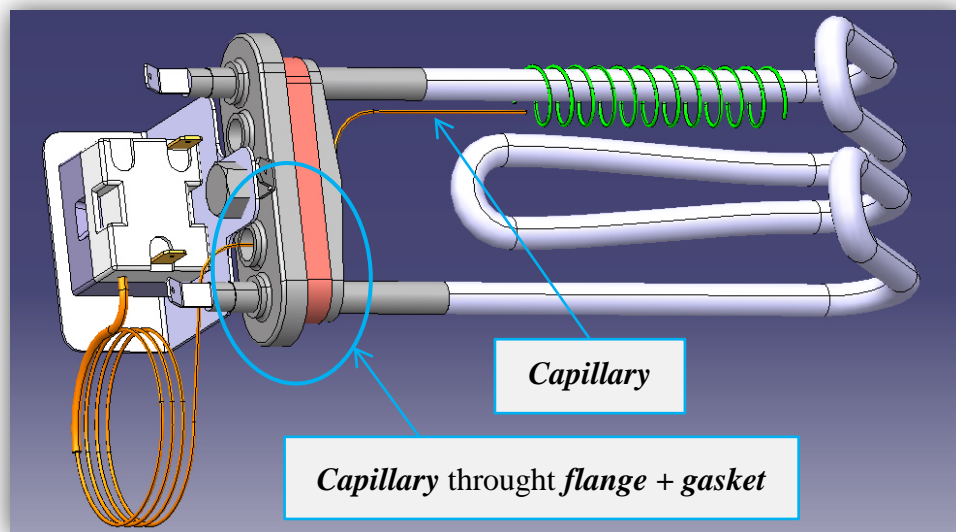
This is caused by corrosion / rust following an overstressing of the welding.

**MODIFICATIONS:**

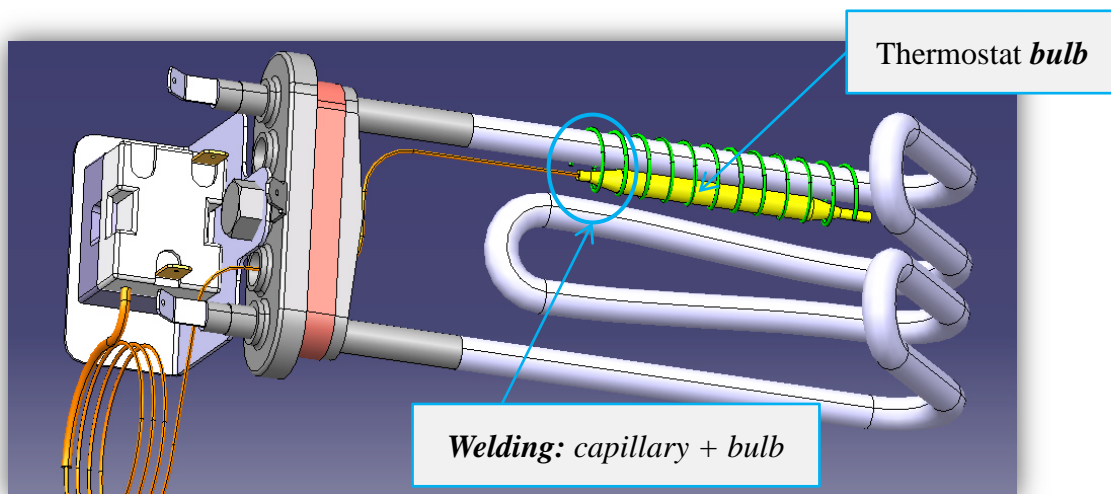
The *heating elements assembly sequence* has been modified.

**New sequence:**

1. the capillary is now assembled through the *flange + gasket*



2. **weld** the thermostat *bulb* to the **capillary**



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Action							
Information	<b>X</b>						

**3. Assembly the *heating element assembly* to the boiler.**

- |   |                |
|---|----------------|
| <p>✓ <b>Machines concerned by modification from</b></p> |                |
| ➤ S/N <b>82911158</b>                                   | <b>9200 CV</b> |
| ➤ S/N <b>83010311</b>                                   | <b>9100 IN</b> |