

T.I. no.: 2022-03 Updated: -	Topic: Change of Material Machine Feet
-----------------------------------------------	-----------------------------------------------

Date: 27.01.2022	Priority	Need for action
Affected machines: Barista	High	As soon as possible
From serial number: -	Medium	On next visit to the machine
As of date: Immediately	x Low	x FYI only

REASON FOR CHANGES

The previous machine foot, turned from solid raw material, is being discontinued due to cost reasons and replaced by a moulded plastic foot.

This change affects the single 50mm standard machine foot as well as the double (2x 50 mm) machine foot. (2x 50 mm) machine foot.

Not affected by this change are the 100 mm machine feet used for ship installations.

The previous 50 mm standard machine feet, turned from the raw material, are no longer available for order and the spare parts lists have been adjusted accordingly.

SERIES AND SPARE PART SOLUTION

The new standard plastic feet were first fitted in production with the following machine serial numbers:

Serial No.: 16186-16192, 16208-16211, 16220, 16221, 16224 und ff.

The spare parts stock has been cleared and only the new plastic feet will be delivered.

For service purposes, the single 50 mm standard machine foot and a set of 4 for extension to double machine feet are available:

- 33.4748.2000 – Single standard machine foot 50 mm
- 33.3335.8000 – Set of 4 feet 50 mm (for retrofit to double machine feet)

ADVICE FOR TECHNICIANS

For the identifying features of the new machine foot as well as the scope and use of the new feet on machines in the field, please note the advice on the following page.

Identifying features of new machine foot

The new "moulded" plastic foot can be easily identified by its hollow construction, the rubber ring inserted at the bottom and the continuous metric fastening screw with locking nut.



POS.-NO.	DESIGNATION
1	Moulded plastic foot 50 mm
2	Locking nut
3	M10 screw short
4	Inserted rubber ring (only front machine feet)
5	M10 screw long (double machine foot)

Retrofit from standard machine feet to double machine feet

Step sequence:

- ▶ Detach the standard machine foot from the machine.
- ▶ Remove short M10 screw and locking nut.
- ▶ Insert locking nut from the retrofit kit into machine foot.
- ▶ Place the machine foot with locking nut onto standard machine foot and screw both feet tightly together with the long M10 screw.
- ▶ Screw the double machine foot back onto the machine.

Use of „moulded“ plastic feet at machines in the field with previous machine feet

If a single machine foot needs to be replaced at a machine with previous machine feet or if the machine needs to be extended to double machine feet, it is always required to exchange / extend all 4 machine feet.

In case that the previous 50 mm standard machine feet need to be replaced, the following spare parts will be required:

- 4x 33.4748.2000 – Single standard machine foot 50 mm

In case that the previous standard machine feet need to be extended to double machine feet, the following spare parts will be required:

- 4x 33.4748.2000 – Single standard machine foot 50 mm
- 1x 33.3335.8000 – Set of 4 feet 50 mm (for retrofit to double machine feet)